

# KEPITAL® F25-63

An anti-static, medium-low viscosity grade for general injection molding  
Anti-static, medium-low viscosity grade in general injection molding purpose.

## Rheological properties

Moulding shrinkage range, parallel	2.0 %	ISO 294-4, 2577
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## Typical mechanical properties

Yield stress, 50mm/min	63 MPa	ISO 527-1/-2
Nominal strain at break	32 %	ISO 527-1/-2
Flexural Modulus	2500 MPa	ISO 178
Flexural Strength	85 MPa	ISO 178
Charpy notched impact strength, 23°C	6 kJ/m <sup>2</sup>	ISO 179/1eA

## Thermal properties

Melting temperature, 10°C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	100 °C	ISO 75-1/-2

## Electrical properties

Volume resistivity	1E14 Ohm.m	IEC 62631-3-1
Surface resistivity	1E16 Ohm	IEC 62631-3-2
Electric strength	19 kV/mm	IEC 60243-1

## Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Density	1410 kg/m <sup>3</sup>	ISO 1183

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